MENZERNA ALUMINIUM POLISHING COMPOUNDS

SOLID COMPOUN	DS SUPER HEAVY CUT	HEAVY CUT	MEDIUM CUT	FINISH	SUPER FINISH	EMULSIO	NS HEAVY CUT	MEDIUM CUT	FINISH	SUPER FINISH
	523BFF is a high-performance brush compound with a high grease content. It works very quickly with a high cutting rate. A consistently fine, matt surface is the result.	439T is a universal, fast-acting pre- polishing compound suitable for a broad range of applications. Quickly removes throwing marks, orange peel and sanding marks.	P14F is a fast-acting polishing compound with a good cut and broad field of application. Produces cut and high gloss in one step.	480BLF is a finishing compound developed especially for aluminium surfaces, producing a high gloss and fine mirror finish.	P175 is a superfine, high-gloss compound that is versatile in application. It produces a surface free of lines with a premium deep mirror gloss.		EM 246GD is a reliable pre-polishing compound with high cutting performance and easy degreasing.	EM 235 was developed especially for single- stage, robot-assisted aluminium polishing. Features outstanding heat dissipation. Very quickly creates a surface suitable for anodising, with minimum dust and dirt formation.	PE F3151 is a proven, high-quality emulsion for fine buffing. Clean-up time is minimised thanks to an optimum proportion of solids and an optimised bond.	PE 25D produces a mirror finish that is absolutely free of lines and meets the highest quality standards.
Container size (art. no.)	approx. 1.2 kg (01012.050.001)	approx. 1.1 kg (07001.050.001)	approx. 1.3 kg (07163.050.001)	approx. 1.2 kg (07009.050.001)	approx. 1.2 kg (07984.050.001), approx. 560 g (07984.074.001)	Container size (art. no.)	Container, tapered bottom, 7001 (20879.506.001)		Container, tapered bottom, 700l (20015.506.001	Container,) tapered bottom, 700l (20472.506.001)
Polishing wheel:	Fibre, sisal, cotton	Sisal, cotton	Cotton	Cotton	Soft buffing wheel		Container, IBC, 1000l (20879.515.001)	Container, IBC, 1000l (20949.515.001)	Container, IBC, 1000l (20015.515.001) Container, IBC, 1000l (20472.515.001)
Colour:	Dark grey	Green	White	Blue	Yellow	Polishing wheel:	Sisal, cotton	Cotton	Cotton	Soft buffing wheel
Grease content:	Greasy	Greasy	Greasy	Medium	Dry	Colour:	Rose	White	Beige	White
Suitable for:	Aluminium, brass/non- ferrous metals	Aluminium, brass/non-ferrous metals, stainless steel	Aluminium, brass/ non-ferrous metals, stainless steel	Aluminium, brass/ non-ferrous metals	Aluminium, brass/non-fer- rous metals, stainless steel, coatings, plastic	Suitable for:	Aluminium, stainless steel	Aluminium, coatings, plastic/ composites	Aluminium	Aluminium, brass/non-ferrous metals, stainless steel
Result:	Brushed, deburred and satin-finished surface.	Fast and thorough removal of defects/sanding marks.	Consistent surface with no deep scratches.	Mirror finish surface.	Brilliant surface with a deep gloss.	Result:	Fast and thorough removal of defects/sanding marks.	Fast, thorough removal of defects, simultaneously producing a consis- tent surface with no deep scratches.	Mirror finish surface.	Brilliant surface with a deep gloss.



*The process recommendations provided here were prepared based on our best knowledge. They cover most common practical applications. Additional products are available for other applications.

EMULSIONS FINAL MEDIUM CUT **SUPER FINISH** FINISH SURFACE Brushed Satin-finished EM235 Suitable for anodising PE F3151 Glossy Satin-finished PE F3151 Glossy PE 25D EM235 High gloss Satin-finished PE F3151 Glossy EM235 Suitable for anodising EM235 ****************** PE 25D High gloss