

P421

Product Description

Product group	Emulsion	Suitable for: ✓ Brass/Non-ferrous metals
Category:	Heavy Cut Compound	
Colour:	Russet	
Polishing wheel:	Sisal, cotton	

Menzerna P421 is an economical, tripoli-based pre-polishing paste that produces a well-finished surface ready for galvanising. Suitable for use with rotary tables and robot systems. Extensively proven in the fittings industry.

Process Recommendation

Surface before polishing	Super Heavy Cut	Heavy Cut	Medium Cut	Finish	Super Finish	Final surface
Brass	Mill scale	P 421	→ PE F 88			Suitable for galvanising Glossy
	Fine throwing marks	P 421	→ PE 25D			Suitable for galvanising High gloss
	Grit size P240/P280	P 421	→ PE F 88			Suitable for galvanising Glossy
	Grit size P320	P 421	→ PE 25D			Suitable for galvanising High gloss

Menzerna Emulsion Programm

	Super Heavy Cut	Heavy Cut	Medium Cut	Finish	Super Finish
Aluminium	AVM 45	EM 246GD	EM 235	PE F3151	PE 25D
Brass		P 421		PE F 88	PE 25D
Stainless Steel	AVM 45	EM 246GD	PE F 86	PE F 88	PE 25D
Precious Metals					
Coatings		PE 75	PE 57E		PE R10
Plastic		PE 75	EM 235		

Container size:	Hobbock, 30 Liter (20865.220.001)	Grease content: -
	Aricon TC7 Container (20865.506.001)	
	Container, ca. 1,2 to. (20865.515.001)	
		Visc.: 4 – 10 Pa*s
		Density: ca. 1,3 kg/l
		Storage: 10°C – 30°C

Disclaimer:

All Information given in this sheet represent the best of our knowledge. Please verify before use if this product is suitable for your application.

How to find us:

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