

## EM 246GD

### Product Description

Product group	Emulsion	<b>Suitable for:</b> ✓ Aluminium ✓ Stainless steel
Category:	Heavy Cut Compound	
Colour:	Pink	
Polishing wheel:	Sisal, cotton	

Menzerna EM 246GD is a reliable pre-polishing compound with high cutting performance and easy degreasing.

### Process Recommendation

Surface before polishing	Super Heavy Cut	Heavy Cut	Medium Cut	Finish	Super Finish	Final surface
Aluminium	Raw part	EM 246GD	→	PE F3151		Satin-finished Glossy
	Fine throwing marks	EM 246GD	→	PE F3151		Satin-finished Glossy
	Grit size P280	EM 246GD	→	PE F3151		Satin-finished Glossy
Stainless steel	Raw part	EM 246GD	→	PE F 88		Satin-finished Glossy
	Throwing marks	EM 246GD	→	PE F 88		Satin-finished Glossy
	Grit size P280	EM 246GD	→	PE F 88		Satin-finished Glossy

### Menzerna Emulsion Programm

	Super Heavy Cut	Heavy Cut	Medium Cut	Finish	Super Finish
Aluminium	AVM 45	<b>EM 246GD</b>	EM 235	PE F3151	PE 25D
Brass		P 421		PE F 88	PE 25D
Stainless Steel	AVM 45	<b>EM 246GD</b>	PE F 86	PE F 88	PE 25D
Precious Metals					
Coatings		PE 75	PE 57E		PE R10
Plastic		PE 75	EM 235		

<b>Container size:</b>	Hobbock, 30 Liter (20879.220.001) Aricon TC7 Container (20879.506.001) Container, ca. 1,2 to. (20879.515.001)	<b>Grease content:</b>	-
		<b>Visc.:</b>	4 – 10 Pa*s
		<b>Density:</b>	ca. 1,3 kg/l
		<b>Storage:</b>	10°C – 30°C

#### Disclaimer:

All Information given in this sheet represent the best of our knowledge. Please verify before use if this product is suitable for your application.

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